

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 32490		
Estimate Number	: 12860		
P.O. Number	: N/A	Part Number	: D412702113B
This Issue	: 5/23/2007 S.O. No. : N/A	Drawing Number	: ICA D412-702 P.79
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: 03
Previous Run	: 32338	Material	: N/A
Written By	:	Due Date	: 6/1/2007 Qty: 10 Um: Each
Checked & Approved By	: [Signature]		
Comment	: est rev A 07.05.11 new issue EC		

Job Number:

1.0 DC DOCUMENT CONTROL

type labels per PPP D412-702-113B CHG001

2.0	D35702	BRACKET
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

BRACKET

batch: D3/86720-78

3.0	D3579048	SHOULDER HARNESS RH
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Comment: Qty: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

SHOULDER HARNESS RH

batch: 1032246

40 MS24694S50 Screw

Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Screw

batch: M104625

5.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Washer

batch: M103044

Form: inprocess

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 5/23/2007 3:28:50 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32490

Part Number: D412702113B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Nut

batch: M103691

7.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

DECAL

batch: B32540

05/07/06/12 (10)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

m107/06/14 x 10

PTO

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-06-15 (10)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-113B CHG001

Location: _____

PPP Rev: _____

07/06/15 (10)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

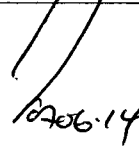
07/06/19

Job Completion



07/06/18

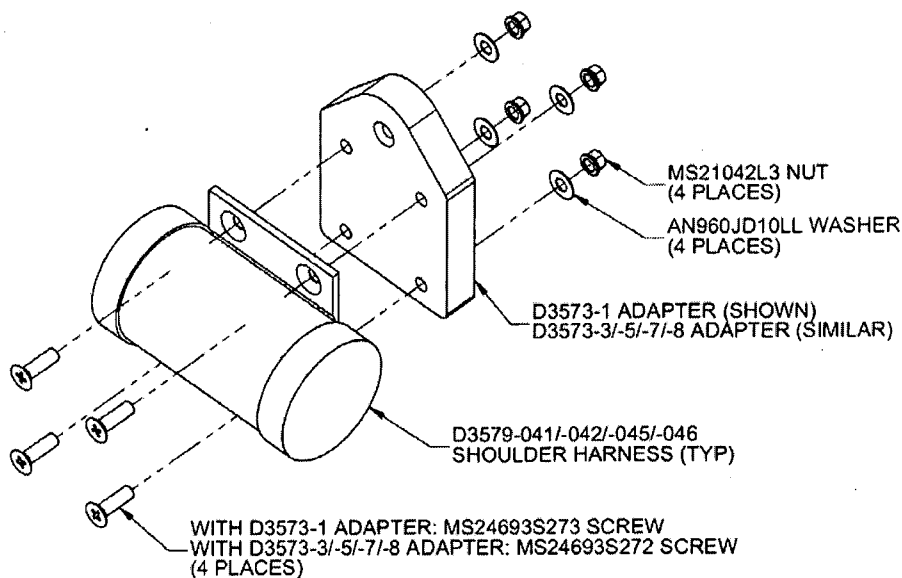
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07/06/14	8	<u>Permanent Change</u> Should add on this step: Use Marine adhesive 5200 m 104524 for label	mul	07/06/14		LE 07.06.14	 07.06.14	

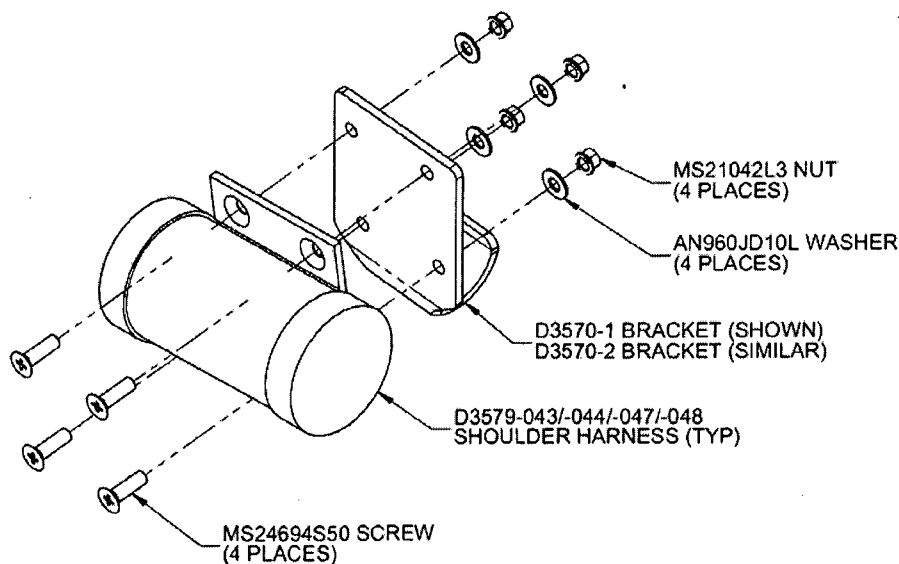
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/06/14
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32490

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